



Steel Construction Certification Scheme Limited

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www.steelconstruction.org

Welding Certificate

2273 – CPR – 0155 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0155.

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc) (EU Exit) Regulations 2020.

Manufacturer	TSI Structures Ltd Enterprise House, Dewing Road, Rackheath, Norwich, Norfolk, NR13 6PS
Facilities of the Manufacturer	Enterprise House, Dewing Road, Rackheath, Norwich, Norfolk, NR13 6PS Dunkirk, Banningham Road, Aylsham, Norfolk, NR11 6SU 3 Hurricane Way, Norwich, NR6 6HS
Standard	BS EN 1090-2:2018
Execution Class	up to EXC 2 according to BS EN 1090-2:2018
Welding Process(es)	135 – MAG welding with solid wire electrode
Base Material(s)	Up to and including S355J2 in accordance with BS EN 10025-2 Up to and including S355J2H in accordance with BS EN 10210-1 Up to and including S355J2H in accordance with BS EN 10219-1
Responsible Welding Coordinator	Nick Thompson - IEng AMIStruct E (up to and including EXC 2)
Alternate	N/A
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of first issue	June 2014
Date of this issue	16 May 2022
Date of expiry	06 September 2022
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI